

5/42

DART AEROSPACE LTD	Work Order:	24340
Description: Rod	Part Number:	D3134-4
04.11.29 05.12.05		
Dwg: D3134 Rev. B <i>RF</i>	Qty:	6
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>RF</i>	05.09.26	6
2	GA	Cut material to length as per template D3134-3/-4T1 Material: AISI 304/316 Annealed SS tubing 0.250OD x 0.049 wall (M304TR0.250W.049) 2 (M15522) Batch: 4 (M18960)	<i>ml</i>	05/11/28	6
3	GA	Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134	<i>ml</i>	05/11/28	6
4	GA	Deburr rod, no sharp edges.	<i>ml</i>	05/12/05	6
5	GA	Bend as per Dwg D3134 using template D3134-4T2	<i>ml</i>	05/12/05	6
6	QC5	Inspect work for Completeness on the W/O	<i>RF</i>	05.12.19	6
7	ST	Identify and Stock with P/N + B/N using fine point permanent ink marker	<i>ml</i>	05/12/19	6
8	AC	Cost / part	<i>5 uc</i>	05.12.21	6
9	DC	Close W/O Inspect Level 21	<i>RF</i>	05/12/21	6

PTO

RF
04.11.29

Rev	Date	Change	Revised By	Approved
A	02.11.12	New issue	KJ RF	<i>RF</i>

RELEASED
02.11.18 *RF*

ml

5

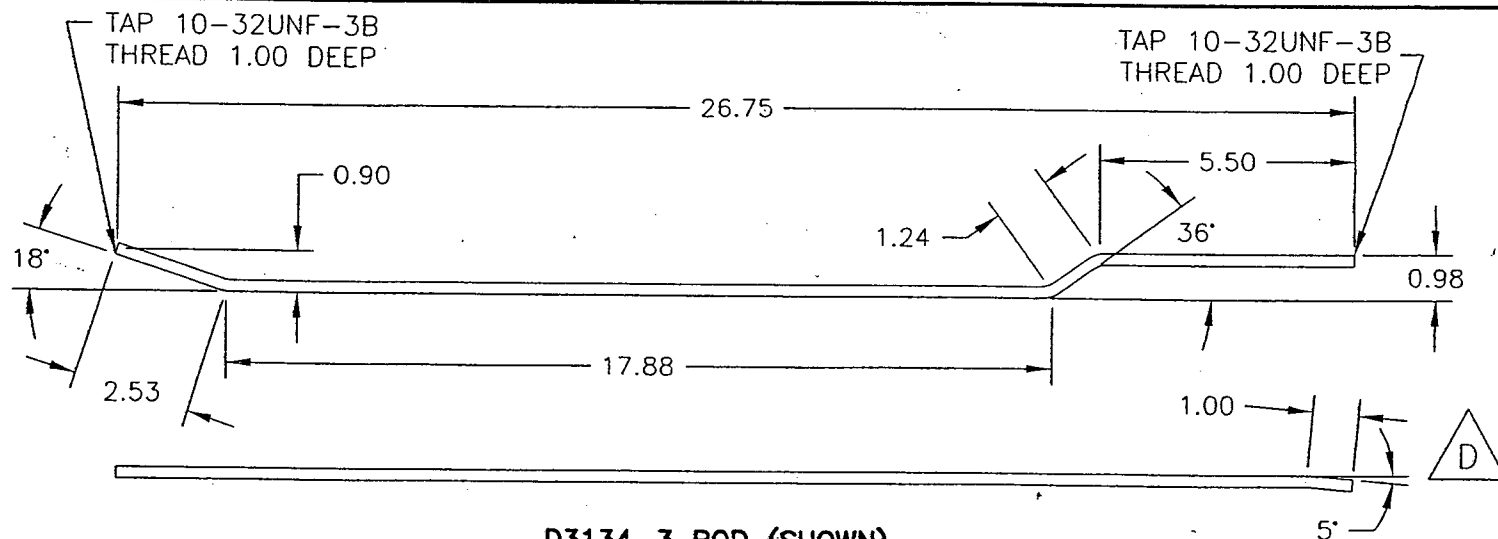
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
ml 05/12/02	2	Scrap 80" of turbine the template, neither the drawing give the flat length	VB 05.12.21	take out of inventory		2 05.12.21	VB 05.12.21	1 05.12.21

Part No: D3134-4 PAR #: N/A Fault Category: Prod. FAB. PSS ^{mal. small} NCR: Yes No DQA: [Signature] Date: 05/12/21
 NOTE: Date & initial all entries QA: N/C Closed: [Signature] Date: 05.12.21



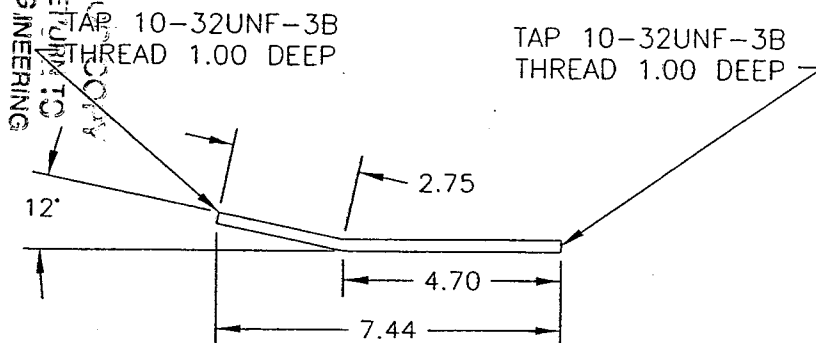
DESIGN	DS	DRAWN BY	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED		APPROVED		DRAWING NO.	D3134
DATE	05.12.05	TITLE	ROD	SCALE	NTS
A	02.04.17	NEW ISSUE			
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1			
C	04.10.18	ADD PART MARKING			
D	05.12.05	CORRECT VIEW			



D3134-3 ROD (SHOWN)

(REPLACES PREMIER P/N B30-23000-139)

D3134-4 ROD (OPPOSITE)



D3134-1 ROD

(REPLACES PREMIER P/N B30-23000-137)

NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL
(REF DART SPEC. M304TRO.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

RELEASED
05.12.09

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24340

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 26, 2005
10:48 am

Work Order No : 0024340
Project Name : D3134-4
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3134-4
Description : Rod
Manufactured : Yes
Amount Req'd : 6
Amount Done : 0
Start Date : 09-26-05
Est Finish Date : 10-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00